



**World Headquarters**

300 S. Dayton Street

Davison, MI 48423

USA

**P:** (810) 653-9626

**F:** (810) 653-8714

[www.fernco.com](http://www.fernco.com)

## **Installation Instructions for Large Diameter Couplings without Bushing**

1. Install the Coupling Halfway onto one Pipe
2. Snug Clamps to Hold the Coupling on the Pipe
3. Insert the Second Pipe into the Coupling
4. Tighten Clamps on Coupling to 120 Inch Pounds Torque
  - a. Tighten Clamps on Shield to 60 Inch Pounds Torque (If supplied)
5. Insure Pipe is Properly Bedded and Supported
6. Inspect and Test Connection before Backfilling